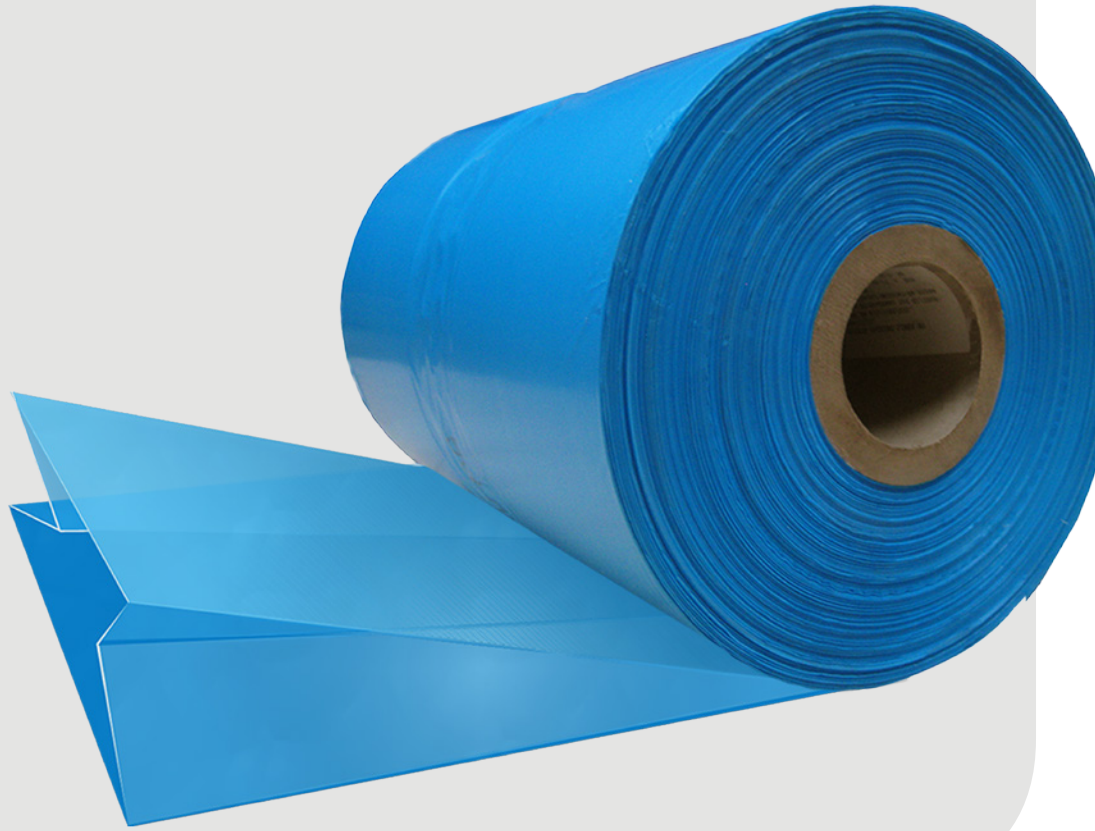


PE-FILM



HOW TO CHOOSE THE RIGHT FILM SUPPLIER...

Pattyn Packing Lines offers you three levels of support to help you choose the right film supplier.

1. If you want to look for a supplier yourself
 2. If you only need some help to start up
 3. Excellent quality suppliers
- ... Tips and tricks

1. If you want to look for a supplier yourself

Use the efficiency guarantee requirements:

For each bagmaker inserter, we provide you the specifications that will guarantee an optimal performance:

- EG_Liner for ZIM_EN (pre-made bags from a reel)
- EG_Liner for ZIM_EN (made-to-measure bags from a reel)
- EG_Liner for ULTIM-21-S_EN (pre-made bags from a reel)
- EG_Liner for Flexim & Ceflex_EN (made-to-measure bags from a reel)

Order the right film material and thickness:

As raw material price is high, and cost reduction is crucial, it's very important to choose the right film material (LDPE, MDPE or HDPE) and the right film thickness for your application.

Make sure your film supplier:

- checks the **film tolerances** and **winding tension** during extrusion.
- always delivers the **same quality**.
- meets the food grade standards in case of food contact.

2. If you only need some help to start up

Starting up a new line is a hectic period.

You don't want to worry about finding a good film supplier at that point. That is why **we can provide you the PE film** which is best adapted to your needs **while starting up**. This gives you all the time needed to look for the right supplier.

Let us know if you want a free offer by sending us all required specifications.



3. Excellent quality suppliers



Pattyn Packing Lines has certified film suppliers with the "excellent quality" label.

These **film suppliers meet all required criteria**.

You don't have time to look around? But you want to be sure to have good quality film at a market-conform price?

Contact us to receive the list of "excellent quality" certified suppliers.

... Tips and tricks

Always check the following points upon delivery of your film reel:

- does each reel have its traceability label?
- is the static load not exceeding 15 kV/inch²?
- is your reel clean and properly packed?
- is the core undamaged?
- do the film dimensions and winding of the reel meet the Pattyn requirements?

Preserve the quality of your reel:

Make sure the film is not exposed to: a humidity level of less than 60%, an ambient temperature of less than 3°C and direct sunlight.

An acclimatized reel gives better results.

Make sure you place the new pallet next to the bag inserter 24 hours before changing the roll.

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