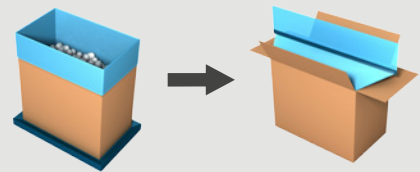


PATTYN®

BAG DECUFFER SEALER DS-11

The DS-11 automatically decuffs, stretches and heat seals the bag.



COMBINE WITH
THE CASE
CLOSER

Protect your product

- The DS-11 guarantees a **perfect seal**.
- Tamper evident.

Maximize your productivity

- Up to **15 cases/minute**.
- Quick format change.



Watch our videos
at pattyn.com

TECHNICAL SPECIFICATIONS DS-11

Perfect seal

- Stretching avoids wrinkles before sealing.
- Impulse heat sealing from both sides.
- Optional decuffer control for film detection.

High speed

- Heavy duty roller conveyor and stopper system for high speed case transfer of filled cases.
- Air evacuation before sealing.

Equipped with colour touch panel for easy operation

Hygienic design, easy to clean



Mechanical bag decuffing



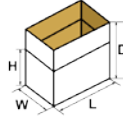
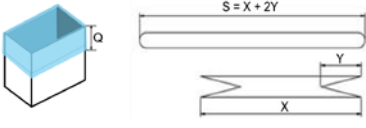
Decuffing finger

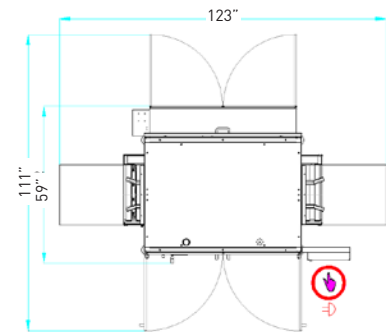


Bag leakproof sealing



Stretcher plate with decuffer control

CONTAINER SPECIFICATIONS (For other dimensions, please contact Pattyn)	
Type	Cases, boxes and trays
Range (L x W x H // D) inches	Min. 12" (L) x 8" (W) x 5" (H) * Max. 23 1/2" (L) x 16" (W) // 25 1/2" (D)
	Outside dimensions
* 5" < H < 8"	Small adaptations required
* H < 5"	Box lift is necessary, reduce of output
* W > 13" and 6" < H < 8"	Small adaptations required
* W > 13" and H < 6"	Box lift is necessary, reduce of output
FILM SPECIFICATIONS	
Type	PE (LDPE, HDPE)
Thickness	As from 0.4 mil
	X = L + 5/8" Y = (W + 1 3/4") / 2 S = max 42 1/2" L + W + 1 1/2" ≤ S ≤ L + W + 3 1/2" 5 1/2" ≤ Q ≤ 7"
OUTPUT AND CONSUMPTION	
Output	Standard 12 c/min, up to 15 c/min Standard 10 c/min, up to 13 c/min for SL
Installed power	5 kW
Voltage	3 x 480V + E / 60 Hz
Air supply	90 PSI, (1/2" min)
Air consumption	1 ft ³ / cycle
Weight	1760 lbs
OPTIONS (More options are available, please contact Pattyn)	
DS-11 Max for larger cases	Min. 16" (L) x 10" (W) // 8" (H) Max. 32" (L) x 20" (W) // 26" (D)
Output DS-11 Max	Up to 8 cases/minute
DS-11 with second integrated sealing station	Up to 20 cases/minute
Fast machine	Speed above 12 to 15 cases/minute
Box lift	Access point for remote support
Decuffer control on stretcher plates for film detection	



Machine height 105 inches

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PATTYN[®]

Turnkey solutions for industrial packaging.