

PATTYN

A DURAVANT COMPANY

HOT MELT



Why hot melt?

Case Erector: CE-31

Case Erector-Bag Insertter: CEFLEX-41

1. CE-31 & CEFLEX-41 with hot melt execution

CE-31:

Standard equipped with:

- Nordson hot melt device.
- Hot melt nearly finished: hot melt level detection enables refilling before hot melt is completely empty.
- 15" HMI.

Standard: up to 16 c/min.

Also available in tape execution:

- Standard with 15" HMI.
- Standard output: up to 12 c/min.



CEFLEX-41:

Standard equipped with:

- Nordson hot melt device.
- Hot melt nearly finished: hot melt level detection enables refilling before hot melt is completely empty.
- 15" HMI.

Standard: up to 12 c/min.

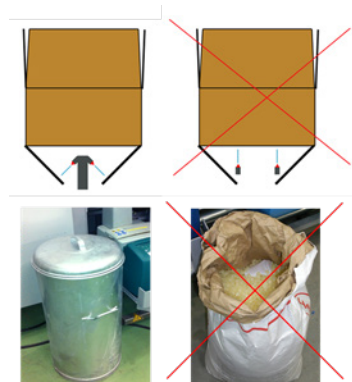
Also available in tape execution:

- Standard with 15" HMI.
- Standard output: up to 12 c/min.



2. Pattyn recommends hot melt

	HOT MELT	TAPER
Continuity	Continuous production, even during refill	Production stop during tape exchange
Running cost	Cost hot melt glue/case < cost tape/case	Cost tape/case > cost hot melt glue/case
Speed	CE-31: standard up to 16 c/min CEFLEX-41: standard up to 12 c/min	CE-31: standard up to 12 c/min CEFLEX-41: standard up to 12 c/min
Stability	Flat bottom: • Stable on conveyor 	V-shaped bottom: • Instable on conveyor 
	• Stable on pallet 	• Instable on pallet 
Risk on contamination	No contamination	Contamination of tape on conveyors. 



3. A trouble-free hot melt use

- Use good quality hot melt glue, resistant to high temperatures. Follow the requirements on the efficiency sheet: EG_Hotmelt_EN.
- Downwards spraying of the nozzles eliminates the risk of clogging.
- Store hot melt glue in a closed container to preserve the quality of the glue and to eliminate contamination.
- Maintain the Nordson hot melt unit twice a year with the maintenance contract of Nordson. Nordson offers worldwide local support.

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