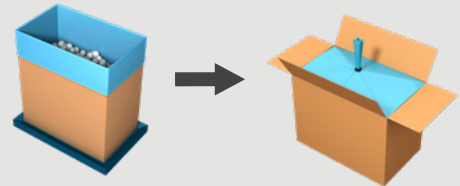


DECUFFER TIE-WRAPPER DTW-21-HE

The DTW-21-HE automatically decuffs the bag, folds it into gusset and tie-wraps the bag.



COMBINE WITH
**THE RAZIM-21
BAGMAKER
INSERTER**

Protect your product

- The tie-wrapper guarantees a **tight tamper evident bag closing without sealing.**
- After removing the tie-wrap, the bag remains intact which makes it possible to reclose the bag.
- Minimal moving parts above the filled case.

Easy to use, easy to clean

- High end bag closing solution with easy accessibility for cleaning.
- Optional dust extraction as required in the powder industry.



Watch our videos
at pattyn.com

TECHNICAL SPECIFICATIONS DTW-21-HE

A perfectly tie-wrapped bag

- 4 vacuum decuffer hooks lift the bag on the four corners of the box enabling a full and controlled decuffing.
- Pneumatic driven regusset system with integrated film detection folds the bag into gusset.
- Use of V-shaped clamps to position the film.
- The bag is perfectly closed with a tie-wrap.

Integrated tie-wrap system

- Straps and closures are each supplied on continuous reels, offering a waste-free and optimized material utilization.
- Tension of the tie-wrap is adjustable.

Tamper evident bag closing

- Tamper evident bag closing without heat sealing.
- The bag is reclosable after opening.

Equipped with

- Colour touch panel for easy operation.
- Remote access point (one per line).



Vacuum decuffer hooks



Bag decuffing



Straps and closures are supplied on continuous reels



Tie-wrapped bag

CONTAINER SPECIFICATIONS (For other dimensions, please contact Pattyn)

Type	Cases, boxes, trays, crates
Range (L x W x H // D) inches	Mono footprint (LxW) / mono height
	Min. 13" (L) x 10" (W) x 12" (H)
	Max. 19 1/2" (L) x 16" (W) x 19" (H)
	Outside dimensions

FILM SPECIFICATIONS

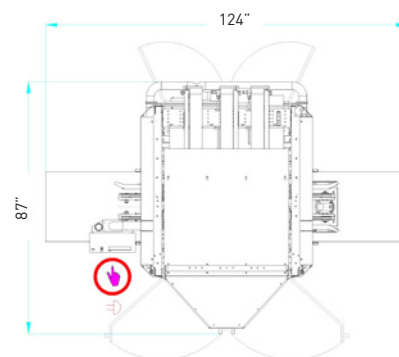
Type	PE based
Thickness	0.6 – 3 mil
	$X = L + 15$
	$Y = (W + 25) / 2$
	$140 \leq Q \leq 180 \text{ mm}$

OUTPUT AND CONSUMPTION

Output	Up to 4 c/min
Installed power	5 kW
Voltage	3 x 480V + E / 60 Hz
Air supply	90 PSI, (1/2" min)
Air consumption	4 ft³ / cycle
Weight	2755 lbs

OPTIONS (More options are available, please contact Pattyn)

Dust extraction



Machine height 104 inches

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Turnkey solutions for industrial packaging.