



## HOW TO CHOOSE THE RIGHT FILM SUPPLIER...

Pattyn Packing Lines offers you three levels of support to help you choose the right film supplier.

1. IF YOU WANT TO LOOK FOR A SUPPLIER YOURSELF
  2. IF YOU ONLY NEED SOME HELP TO START UP
  3. EXCELLENT QUALITY SUPPLIERS
- ... TIPS AND TRICKS

# 1. IF YOU WANT TO LOOK FOR A SUPPLIER YOURSELF

## Use the efficiency guarantee requirements:

For each bagmaker inserter, we provide you the specifications that will guarantee an optimal performance of your bag inserter:

- > EG\_Liner for ZIM-11-EN\_2011
- > EG\_Liner for Flexim or Ceflex-EN\_2011
- > EG\_Liner for Ultim-11-S-EN\_2011

## Order the right film material and thickness:

As raw material price is high, and cost reduction is crucial, it is very important to choose the right film material (LDPE, MDPE or HDPE) and the right film thickness for your application.

## Make sure your film supplier:

- > checks the **film tolerances** and **winding tension** during extrusion.
- > always delivers the **same quality**.
- > meets the food grade standards in case of food contact.

# 2. IF YOU ONLY NEED SOME HELP TO START UP

Starting up a new line is a hectic period.

You don't want to worry about finding a good film supplier at that point. That is why **we can provide you the PE film** which is best adapted to your needs **while starting up**.

This gives you all the time needed to look for the right supplier.

*Let us know if you want a free offer by sending us all specifications.*



# 3. EXCELLENT QUALITY SUPPLIERS



Pattyn Packing Lines has certified film suppliers with the "excellent quality" label. These **film suppliers meet all required criteria**.

You don't have the time to look around? But you want to be sure to have good quality film for a market-conform price?

Contact us to receive the list of "excellent quality" certified suppliers.

We test all these suppliers on a regular basis.

KIVO Plastic Verpakkingen	Hobon	GMP
<a href="http://www.kivo.nl">www.kivo.nl</a>	<a href="http://www.hobon.be">www.hobon.be</a>	<a href="http://www.gmp.biz">www.gmp.biz</a>
<a href="mailto:info@kivo.nl">info@kivo.nl</a>	<a href="mailto:info@hobon.be">info@hobon.be</a>	<a href="mailto:jalopez@gmp.biz">jalopez@gmp.biz</a>
Mr. Huib Van Wijck	Mrs. Yetty Vanneste	Mr. Josep Anton Lopez

## ... TIPS AND TRICKS

### Always check the following points upon delivery of your film reel:

- > does each reel have its traceability label?
- > does the static load not exceed 15 kV/inch<sup>2</sup>?
- > is your reel clean and properly packed?
- > is the core undamaged?
- > do the dimensions of the film and the winding of the reel meet the Pattyn Packing Lines requirements?

### Preserve the quality of your reel:

The film must not be exposed to a humidity level of less than 60%, an ambient temperature of less than 3°C and direct sunlight.

An acclimatized reel gives better results. So make sure you place the next pallet next to the bag inserter 24 hours before changing the roll.

**pattyn.com**

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